

2. Amendments to the claims.

- 1 1. (*withdrawn*) A gusseted bag comprising a tubular sleeve having an open top, a
2 closed bottom, a pair of opposing front faces and a pair of opposing side walls, with
3 gussets connecting said frontal faces, said bag being unitarily formed with at least
4 one additional seal on each top edge of the bag, sealing the gusset members through
5 and through on each side of the bag.

- 1 2. (*withdrawn*) the bag according to Claim 1 having at least one one block seal on
2 each side of the bag.

- 1 3. (*withdrawn*) The bag according to Claim 1 having at least one diagonal seal on each
2 side of the bag.

- 1 4. (*withdrawn*) The bag according to Claim 1 having at least one longitudinal seal on
2 each side of the above.

- 1 5. (*withdrawn*) The bag according to Claim 1 having smaller reduced gusset sides on
2 both sides of bag.

- 1 6. (*withdrawn*) The bag according to Claim 1 having a zipper closure or other closure
2 device and a cut-out handle.
- 1 7. (*withdrawn*) The bag according to Claim 1 having slit near top of body of bag and
2 below zipper closure to vent air out of bag.
- 1 8. (*withdrawn*) The bag according to Claim 1 having block seal on zipper closure to
2 restrict zipper closure from passing sealed portion of gussets on both sides of bag.
- 1 9. (*currently amended*) The method of making a gussetted bag, comprising **of steps**
2 **the step** of forming at least one **additional** seal on **a** top edge of **the gussetted a**
3 **gussetted** portion of **the** bag **so as to form top seals** sealing **the** gussets through
4 and through **the a** film **so as to form sealed gussets having a top.**
- 1 10. (*currently amended*) The method according to Claim 9 including at least one
2 longitudinal seal sealing all gussets to reinforce **the** top seals and top closures.
- 1 11. (*currently amended*) The method according to Claim 9 including at least one
2 diagonal seal sealing all gusset film to reinforce **the a** closure and making for easy
3 discharge of **the** contents **of the bag.**

- 1 12. (*currently amended*) The method according to Claim 9 including a block sealed
2 area directly below the top of the sealed gussets.
- 1 13. (*currently amended*) The method according to Claim 9 including at least one **or**
2 **more** small sized or reduced size **gussets gusset** on each side of the bag to allow
3 for easy discharge of contents of the bag without compromising **the** integrity,
4 shape, and characteristic of the gussetted **“square bottom” bag or regular**
5 **gussetted** bag.
- 1 14. (*currently amended*) The method according to Claim 9 including at least one
2 additional seal on a top edge of the bag[, thereby sealing gussets through **the** film
3 material.
- 1 15. (*currently amended*) The method according to Claim 9 including **gussetted plastic**
2 **bag with a** zipper closure or other closure device.
- 1 16. (*currently amended*) The method according to Claim 9 including a cut-out handle
2 over a zipper closure on **a** the gussetted bag.
- 1 17. (*currently amended*) The method according to Claim 9 including a slit or small
2 opening near **the a** top of a body of the bag and below a zipper closure.

1 18. (*currently amended*) The method according to Claim 9 **including further**
2 **comprising** the step of block sealing and reducing **the** overall size of **the a** zipper
3 closure for uniformity with **the** sealed gussetted **side sides** so **a** zipper closure does
4 not extend past **the** sealed gussetted sides.